

## Stamping and forming fluid

This product is a premium oil specially formulated for stamping and forming applications. It has a combination of E.P. additives to achieve better performance and finishing. It contains polar compounds to achieve most effective operations and better productivity.

## Applications

Suitable for drawing, stamping and cutting metal parts and automotive components. Main materials to form are steel and stainless steel. The product may be applied pure with brush, cloth or similar.

## **Benefits & Advantages**

- Easy to apply
- Avoids contact piece and die
- Less defect in pieces
- Minimum wear in tools
- High film strength
- Better piece finishing

## **Typical Performance Data**

Typical	Value
Appearance	Yellow liquid
Density @ 20 °C, kg/m <sup>3</sup>	990
Viscosity @ 40 °C, cSt	70
Flash point, °C	230
Pour point, <sup>o</sup> C	-24

All performance data on this Technical Data Sheet are indicative only and can vary during production.

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