

FDX 7006

Product code: 265407101

Stamping and drawing fluid

This product is an EP fortified specially formulated fluid for stamping and drawing applications. This product is suitable for chip-less operations, medium and deep drawing operations of steel.

Applications

Cold drawing of iron and steel, especially for stamping and sheet cutting. It should be applied pure by brush, cloth or similar and can be removed by solvents or alkaline degreasers.

Benefits & Advantages

- Avoids contact piece and die
- Easy to apply
- Less defect in pieces
- High film strength

Typical Performance Data

Typical	Value
Appearance	Oily liquid
Colour	Amber
Density @ 20 °C, gr/ml	0.92
Viscosity @ 40 °C, cSt	64-76
Flash point, °C	190
Pour point, °C	-5