

FOODMAX FREEZE

Product code: 264500301

Food safe heat & cold transfer medium

This product is a concentrated low-toxicity product to be diluted in water and specially prepared for use as a refrigerant and heat transfer fluid. It is a fluid based on propylene glycol that uses a technology of organic acid inhibitors free of nitrites, amines, phosphates, borates and silicates, which provides excellent protection against corrosion of all metals present in modern cooling equipment, panels, accumulators, pipes and engines.

It is a biodegradable product, which ensures its disappearance over time in case of leak.

This product is used in the water purification industries and in the ventilation systems of solar panels, where the presence of silicates is critical and as a secondary refrigerant in food processing (although not for direct contact).

In all industrial applications where cold or heat need to be transported, for systems with heat pumps, in the supply of heat to industrial processes or as a cooling medium in indirect cooling systems in the food sector. It guarantees total and lasting protection against corrosion, boiling and freezing. Although the dilution of use depends on the needs of the system (mainly in regard to freezing), to ensure a good corrosion protection must be used at least diluted in water to 25% by volume.

Unlike traditional antifreezes that use inorganic inhibitors, this product has a very low rate of inhibitor depletion.

Benefits & Advantages

- Increased safety for workers
- Safe to handle
- · Extends fluid lifetime
- Protects equipment from attack by water and uninhibited glycols
- Reduces system maintenance
- Low toxicity
- All additives used in Foodmax Freeze are food grade materials

Compatibility with other antifreeze/ coolants products

This product is compatible with other glycol-based refrigerants and can be mixed with them. However, when mixing the product with ethylene glycol based antifreeze the resulting mixture will not have low toxicity characteristics. It employs an inhibitory technology that is significantly different from that used by traditional refrigerants. We recommend emptying the circuit and rinsing it with clean water before refilling it with diluted this product according to the instructions for use of the system to ensure optimum operation and durability.



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Typical Performance Data







Typical	Test Method	Value	
Appearance	-	Clear fluid	
Reserve alcalinity, ml	ASTM D-1121	6-9	
Water content, %w/w	ASTM D-1123	4	
Density at 15°C, kg/dm³	ASTM D-4052	1.04	
Refractive Index at 20°C	ASTM D-1218	1.43	
Boiling point, °C	ASTM D-1120	155	
NSF approval, H1	-	158311	
Kosher approved	-	Yes	
Halal approved	-	Yes	

All performance data on this Technical Data Sheet are indicative only and can vary during production.

Corrosion Protection

ASTM D-1384 Glassware corrosion tests

	Weight loss, mg/coupon ¹						
	Copper	Solder	Brass	Steel	Cast iron	Aluminium	
ASTM D-3306 (max)	10	30	10	10	10	30	
Foodmax Freeze	1.5	2.0	2.1	1.0	1.5	1.2	

 $^{^{} exttt{1}}\colon$ Weight lost after chemical cleaning. Weight gain is indicated by a -sign.

ASTM D-4340 Corrosion of Aluminium under heat rejecting conditions Weight Loss mg/cm2 /week

ASTM D-3306 (max)	1.0
Foodmax Freeze	0.3

ASTM D 2570 Simulated Service Corrosion Test Weight Loss mg/Coupon

	Weight loss, mg/coupon¹					
	Copper	Solder	Brass	Steel	Cast iron	Aluminium
ASTM D-2570 (max)	20	60	20	20	20	60
Foodmax Freeze	3	3	4	1	2	4



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ASTM D 2809 Cavitation Corrosion of Aluminium Pumps

	VISUAL RATING
ASTM D-2809 (min)	8
Foodmax Freeze	9

Freeze Protection

Concentration by Volume	Freeze protection °C		
25	-11		
33	-20		
40	-31		
50	-47		
60	-55		

Assistance with analysis of concentration and inhibitor condition on samples drawn from systems filled with this product solutions can be provided by Matrix Specialty Lubricants or through our local representatives.

Foodmax Freeze water solution properties:

Physical properties	Temperature, °C	% Foodmax Freeze			
		30	40	50	60
Thermal conductivity, (W/m.K)	4	0.425	0.384	0.344	0.311
	82	0.484	0.433	0.386	0.343
	177	0.476	0.431	0.386	0.341
Specific heat, (KJ/kg.K)	4	3.90	3.75	3.51	3.28
	82	4.02	3.91	3.76	3.64
	177	4.11	4.06	4.02	3.99
Viscosity, (cP)	4	5.5	9.2	14.0	24.0
	82	0.68	0.85	1.1	1.3
	177	0.30	0.35	0.40	0.44
Density, (g/ml)	4	1.02	1.03	1.03	1.04
	82	0.92	0.92	0.93	0.93